

PAINTING WORK PROCESSES

Work Processes Description:

Approximate Hours:

| | |
|---|------------|
| A. Manual Hand Tool Prep of Metal, Wood & other Substrates | 500 |
| <ul style="list-style-type: none">• Cleaning• Sanding• Acid Etch Brush• Scraping• Screwdrivers• Backrolling• Putty Work• Garden Spray• Grinders• Pole Sanders• Caulking Gun• Hand Masking | |
| B. Powered Hand Tool Prep of Metal Wood, & other Substrates | 500 |
| <ul style="list-style-type: none">• Waterblast• Sanders• Garden sprayer acid etch• Grinders• Pole sanding• Power Sander• Drills• Vaccumed Sander | |
| C. Worksites Prep, Setup, Cleanup, Masking, Tarping, Containment | 500 |
| <ul style="list-style-type: none">• Masking• Covering• Cleanup• Scaffold setting up• Goof-Off• Cleaning• Cleaning Messes• Product Dry Time• Tarping• Taping• Conventional Rig Setup & Hose Layout• Sky Climber Setup• Knife Edge• Debag Debris• Remove Masking• Dump Stock• MSDS• Blue prints/Scope• Scheduling• Change Orders | |
| D. Worksite Tools and Equipment Setup and Cleanup | 500 |
| <ul style="list-style-type: none">• Airless set up & hose layout• Airless cleanup | |

- Air compressor
- Any equipment cleanup
- Washing rollers and brushes
- Tip cleaning
- Clean all Hand Tools & All Equipment
- Conventional Rig Setup & Hose Layout
- Life Equipment Setup
- Washing Hand Tools
- Harness/Lanyard Safety

E. Maintenance and Field Repairs of Preparation Equipment 300

- Shop cleanup
- Equipment cleanup
- Waterblaster
- Safety Training on Equipment
- All Equipment Repairs
- Gun Rebuild Repairs
- Ladder/Stage Repairs
- Repair and Storage of High Equipment
- Airless and Pump Repairs
- Hose, Nasal Pot, Hood Repairs
- Water Blaster Repairs & Storage
- Cleanup Rollers, Tools, Etc.

F. Maintenance and Field Repairs of Paint Application Equipment 400

- Shop repair, oil changes etc.
- Airless repair and cleanup
- Conventional Spray Hose
- Sandblast
- Specialty Equipment
- Conventional Pots
- Wall Covering Machine
- Heaters
- Pot Tending
- Compressor

G. Spray Application of Waterborne Paints and Coatings 500

- Spraying
- Back rolling
- Spray helping
- Airless pump usage
- Fresh Air
- Spray Shield
- Respirator Usage

Work Processes Description:

Approximate Hours:

H. Spray Application of Solvent Based Paints and Coatings

500

- Oil based paint
- Lacquer
- Epoxy
- Helping, spraying, mixing
- Tex-kote
- Mastics
- Elastomerics
- Urethanes
- Air Assisted Products
- Metalizing Powders & Primers
- Solven Coatings

I. Hand Application of Waterborne Paints and Coatings

400

- Brush and roll
- Vynals
- Acrylic Enamels
- Modified Acrylics

J. Hand Application of Solvent Based Paints & Coatings

300

- Oil based
- Primers
- Enamels
- Finishes
- Solvent Based
- Epoxies
- DTM
- Varnishes
- Stains
- Alkyds

K. Safe Work Practices Related to the Above Process

400

- Related to All Above
- Spread Out Hours Daily
- Ladder Usage
- Spraying
- Goggles, Respiratory
- Cleanup
- Safety Meetings
- Cleanup Paint Spills
- Hazardous Cleanup

TOTAL HOURS

4800